



## MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310  
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

### PERMIT TO OPERATE

C007368

Operation under this permit must be conducted in compliance with all information included with the initial application, initial permit condition, and conditions contained herein. The equipment must be maintained and kept in good operating condition at all times. This Permit to Operate or copy must be posted on or within 8 meters of equipment. If a copy is posted, the original must be maintained on site, available for inspection at all times.

**EXPIRES LAST DAY OF: JUNE 2026**

#### **OWNER OF OPERATOR (Co.#1)**

CEMEX Construction Materials Pacific LLC  
16888 North E Street  
Victorville, CA 92392

#### **EQUIPMENT LOCATION (Fac.#5)**

CEMEX - Black Mountain Quarry Plant  
25220 Black Mountain Quarry Road  
Apple Valley, CA 92307

#### **Description:**

MAIN BAGHOUSE (GBH3 - KILN Q3 AND CLINKER COOLER SYSTEM) consisting of: Fuller model 12BHCS336 reverse-air type baghouse with 4,032 Glass bags, each measuring 11.5" diameter x 438" long. Cloth area is 442,853 ft<sup>2</sup>, air flow is 639,000 ACFM at 485F. Air to Cloth ratio is 1.4:1. Fan motors are rated at 1650 hp. Unit serves Q3 Kiln and Clinker Cooler. Facility has specified that the normal operating range for pressure differential is between 0 and 6 inches water column.

#### **CONDITIONS:**

1. The owner/operator (o/o) shall maintain this baghouse in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles which produce the minimum emissions of air contaminants.

[District Rule 204]

2. This baghouse shall be operated concurrently with Q3 Kiln and Clinker Cooler under District Permit B005362.

[District Rule 204]

3. The o/o shall conduct a minimum program of inspection and maintenance on this equipment, following the operations and maintenance plan requirements pursuant to 40 CFR 63, Subpart LLL. The o/o shall maintain current and on-site for five (5) years a log of the following information, which shall be provided to District personnel upon request:

- A site-specific opacity monitoring plan;
- Daily reading of baghouse pressure drop, date and value;
- Annual inspection of the bags and bag suspension system;
- Monthly baghouse stack observations using USEPA Method 22 (10-minute test). The Method 22 test shall be conducted while the

Fee Schedule: 7 (h)

Rating: 1 device

SIC: 3241

SCC: 30500609

Location/UTM(Km): 476E/3826N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

CEMEX Construction Materials Pacific  
LLC  
16888 North E Street  
Victorville, CA 92392

By: **COPY**  
**Brad Poiriez**  
Air Pollution Control Officer

baghouse is operating. The test is successful if no visible emissions are observed. If any visible emissions are observed, the owner/operator of the affected facility must initiate corrective action within 24 hours to return the baghouse to normal operation.

e. Date and nature of any system repairs.

[40 CFR 63.1350(f), 1355(g), 40 CFR 64.7(d)]

4.This baghouse shall be operated in compliance with 40 CFR 63 Subpart LLL - National Emission Standards for Hazardous Air Pollutants from the Portland Cement Manufacturing Industry.

[District Rule 204; 40 CFR 63.1343]

5.This baghouse shall discharge no more than 0.01 grains/dscf of TSP at the operating conditions given in the above description (BACT). This equipment does not require a regularly scheduled emission compliance test. However, emission compliance testing may be required at the discretion of the District.

[District Rule 204 and 1303]

6.The o/o shall install, operate and maintain a continuous emissions measurements and monitoring system as described in the Kiln Q-3 permit under valid District permit B005362. This device shall measure and record those parameters in the units described in that permit.

[District Rule 204]

7.This baghouse shall discharge no more than 727 lb/day on a 30-day rolling average basis, pursuant to the operating conditions described above.

[District Rule 204]

8.This baghouse shall not discharge into the atmosphere an exhaust stream that exhibits greater than ten percent opacity.

[District Rule 401; 40 CFR 63.1343(b), 1345]

9.The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV.

[District Rules 204 and 1203]

10.The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit.

[District Rule 204]

11.The pollutant-specific emission unit (B005362), for which this baghouse controls is subject to the requirements of Compliance Assurance Monitoring (CAM) of 40 CFR 64. As such, this permit unit must be compliant with an approved CAM Plan. An excursion of the CAM Plan is defined as a differential pressure outside the range of 0 and 6 inches of column; and/or the presence of visible emissions, as demonstrated by condition 3(d) of this District Permit. Any excursion of the CAM Plan requires the owner operator to do the following:

a. Inspect the affected equipment;

b. Initiate a corrective action, within 24 hours; and

c. Report/Document the excursion in facility recordkeeping required under condition 3 of this District Permit.

[40 CFR 64.7(d)]

12.A facility wide Comprehensive Emission Inventory (CEI) for all emitted criteria and toxic air pollutants must be submitted to the District, in a format approved by the District, upon District request.

[District Rule 107(b); H&S Code 39607 & 44341-44342; 40 CFR 51, Subpart A]