



## MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310  
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

### PERMIT TO OPERATE

C000241

Operation under this permit must be conducted in compliance with all information included with the initial application, initial permit condition, and conditions contained herein. The equipment must be maintained and kept in good operating condition at all times. This Permit to Operate or copy must be posted on or within 8 meters of equipment. If a copy is posted, the original must be maintained on site, available for inspection at all times.

**EXPIRES LAST DAY OF: AUGUST 2026**

#### **OWNER OF OPERATOR (Co.#9)**

Searles Valley Minerals Operations, Inc  
13200 Main Street  
Trona, CA 93562

#### **EQUIPMENT LOCATION (Fac.#7)**

SVM - West End Plant  
80201 Trona Road  
Trona, CA 93562

#### **Description:**

SCRUBBER, VENTURI (BORAX PROCESS) consisting of: a knockout cyclone with a 0.5 hp discharge rotary valve, a 75 hp (10,000 ACFM design) fan, a Fisher-Klosterman venturi scrubber, and a Fisher-Klosterman dual phase (T-5 pad and T-100 pad) horizontal mist eliminator. This equipment is served by a 25 hp water circulation motor and exhausts through a vertical stack (8000 ACFM @ 200 deg F).

#### **CONDITIONS:**

1. This scrubber shall be operated concurrently with the Borax process train under valid District permit B000228.  
[District Rule 204]
2. The owner/operator shall comply with all District rules and regulations including, but not limited to, malfunction/breakdown notifications.  
[District Rule 204]
3. The owner/operator shall conduct a minimum program of inspection and maintenance on this equipment. The owner/operator shall maintain current and on-site for five (5) years a log of the following information, which shall be provided to District personnel upon request:

Fee Schedule: 7 (h)

Rating: 1 device

SIC: 1474

SCC: 30504033

Location/UTM(Km):  
464E/3951N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

Searles Valley Minerals Operations, Inc  
P.O. Box 367  
Trona, CA 93592-0367

By: **COPY**  
**Brad Poiriez**  
Executive Director

- (a) Daily reading of scrubber pressure drop (date and value);
  - (b) Monthly exhaust stack observation date and result (using USEPA Method 22, and USEPA Method 9 when visible emissions are detected), as outlined in condition 8;
  - (c) Annual inspection of Venturi, spray bars, head trays, and nozzles, as applicable (date and results);
  - (d) Date and nature of any repairs;
  - (e) Date of any excursion, a description of corrective action, and proof of reporting as required by condition 7; and,
  - (f) Monthly V-Bor process line production (tons).
- [District Rule 204; 40 CFR 64]

4. The operating instruction shall be immediately available for use by the operator and provided to District, state or federal personnel upon request.

[District Rule 204]

5. The owner/operator shall conduct compliance tests relative to District Rules 404 and 405, and for PM10 at a 0.85 fraction of TSP (lb/ton of throughput). Testing shall be performed at least once every thirty-six (36) months starting in 1994.

Compliance tests must be performed in accordance with the District Compliance Test Procedural Manual. The owner/operator must submit a compliance/certification test protocol at least thirty (30) days prior to the compliance/certification test date. The owner/operator must conduct all required compliance/certification tests in accordance with a District-approved test protocol. The owner/operator must notify the District a minimum of ten (10) days prior to the compliance/certification test date so that an observer may be present. The final compliance/certification test results must be submitted to the District within forty-five (45) days of completion of the test. All compliance/certification test notifications, protocols, and results may be submitted electronically to [reporting@mdaqmd.ca.gov](mailto:reporting@mdaqmd.ca.gov)

[District Rules 404 and 405]

6. This equipment, and the equipment covered by the following valid permits, shall not emit to the atmosphere PM10 (at a 0.85 fraction of TSP) in excess of 9.5 tons per year combined (verified through source tests and V-Bor process line production records on a rolling twelve month summary basis): C000241, C000347, C000348, C000353, C000357.

[District Rule 1303]

7. The pollutant-specific emissions unit (B000228), for which this scrubber controls is subject to the requirements of Compliance Assurance Monitoring (CAM) of 40 CFR 64. As such this permit unit must be in compliance with an approved CAM Plan. An excursion of the CAM Plan is defined as a differential pressure outside the range of 10 to 20 inches of column; and/or, the presence of visible emissions, as demonstrated by condition 8. Any excursion of the CAM Plan requires the owner operator to do the following:

- (a) Inspect the affected equipment,
- (b) Initiate a corrective action, within 24 hours; and,
- (c) Report/Document the excursion in the log book required under condition 3.

[40 CFR 64.7(d)]

8. The owner/operator must conduct monthly 6-minute visible emissions inspections using EPA Method 22. The Method 22 test shall be conducted while the scrubber is operating. The test is successful if no visible emissions are observed. If any visible emissions are observed, the owner/operator of the affected facility must initiate corrective action within 24 hours to return the scrubber to normal operation. The owner/operator must record each Method 22 test, including the date and any corrective actions taken, in the logbook required under condition 3.

[40 CFR 64.7(a)]