



# MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310  
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

## PERMIT TO OPERATE

B007457

Operation under this permit must be conducted in compliance with all information included with the initial application, initial permit condition, and conditions contained herein. The equipment must be maintained and kept in good operating condition at all times. This Permit to Operate or copy must be posted on or within 8 meters of equipment. If a copy is posted, the original must be maintained on site, available for inspection at all times.

**EXPIRES LAST DAY OF: MAY 2026**

### OWNER OF OPERATOR (Co. #2239)

CalPortland Company  
19409 National Trails Hwy  
Oro Grande, CA 92368

### EQUIPMENT LOCATION (Fac. #3)

CalPortland Oro Grande  
19409 National Trails Hwy  
Oro Grande, CA 92368

### Description:

CLINKER HANDLING AND TRANSFER consisting of: Process Groups 471 and 511. Serving Finish Mill Bins.

### EQUIPMENT

Capacity	Equipment Description
0.9	Diverter Gate 471DG101
9	Apron Conveyor and Cooling Fan (9 total hp)
0.9	Diverter Gate 471DG102
7.5	Apron Conveyor 471AC101, 7.5 hp
20	Apron Conveyor 471AC102
150	Clinker Reclaimer 511RE101
9	Clinker Reclaimer Drive Motor and Cooling Fan (9 total hp)
100	Apron Conveyor 511AC101
1.5	Clinker Dome Accessway Exhaust Fan
1	Weigh Feeder 511WF101
5.9	Load Spout 511LS101
50	Apron Conveyor 511AC103
75	Bucket Elevator 511BE101
15.4	Twelve Clinker Storage Shutoff Gates (15.4 total hp)

Fee Schedule: 1 (c)

Rating: 501.1 bhp

SIC: 3241

SCC: 30500616

Location/UTM(Km):  
469E/3830N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

CalPortland Company  
Attn: Catalina Elias

Oro Grande, CA 92368

By: **COPY**  
Eldon Heaston  
Air Pollution Control Officer

Capacity	Equipment Description
40	Belt Conveyor 511BC101
15	Belt Conveyor 511BC102

**CONDITIONS:**

1. This equipment must be installed, operated, and maintained in strict accordance with those recommendations of the manufacturer/supplier. Unless otherwise noted, this equipment must also be operated in accordance with all data and specifications submitted with the application for this permit.

[District Rule 204]

2. Diverter gate 471DG101 shall not be operated unless vented to baghouse C007413 (511BF102). Apron Conveyor 511AC101 and belt conveyor 511BC101 shall not be operated unless vented to baghouse C007414 (511BF106). Load spout 511LS101 and apron conveyor 511AC101 shall not be operated unless vented to baghouse C007415 (511BF101). Bucket elevator 511BE101 and apron conveyor 511AC103 shall not be operated unless vented to baghouse C007416 (511BF105). Apron conveyor 471AC102 shall not be operated unless vented to baghouse C007417 (511BF103) and baghouse C007419 (511BF104). Belt conveyor 511BC101 shall not be operated unless vented to baghouse C007448 (511BF107). Apron Conveyor 471AC101 shall not be operated unless vented to C007413 (511BF102) and C007417 (511BF103)

[District Rules 204; 1303(A)]

3. All equipment shall be operated in compliance with applicable requirements of 40 CFR 63 Subpart LLL - National Emission Standard for Hazardous Air Pollutants from the Portland Cement Manufacturing Industry.

[40 CFR Part 63 Subpart LLL]