



## MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310  
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

### PERMIT TO OPERATE

B007439

Operation under this permit must be conducted in compliance with all information included with the initial application, initial permit condition, and conditions contained herein. The equipment must be maintained and kept in good operating condition at all times. This Permit to Operate or copy must be posted on or within 8 meters of equipment. If a copy is posted, the original must be maintained on site, available for inspection at all times.

**EXPIRES LAST DAY OF: MAY 2026**

#### OWNER OF OPERATOR (Co. #2239)

CalPortland Company  
19409 National Trails Hwy  
Oro Grande, CA 92368

#### EQUIPMENT LOCATION (Fac. #3)

CalPortland Oro Grande  
19409 National Trails Hwy  
Oro Grande, CA 92368

#### Description:

RAW GRINDING SYSTEM consisting of: Process Group 321

#### EQUIPMENT

Capacity	Equipment Description
0	Raw Material Dryer 321DR101
14.8	Rotary Feeder 321RF105
50	Belt Conveyor 321BC101
612.8	Bucket Elevator 321BE101 (612.8 total hp)
20	Belt Conveyor 321BC102
10	Belt Conveyor 321BC103
0	Diverter Gate 321DG101
4500	Polycom Raw Mill 321RP101 (4500 total hp)
13.4	Raw Mill Aux and Gate Motors (13.4 total hp)
57.5	Raw Mill Oil Pumps (57.5 total hp)
370	Raw Mill Separator 321SR101 (370 total hp)
2.5	Separator Oil Pump
30	Cyclone Rotary Feeders (30 total hp)
47.5	Four Air Slides 321AS101 through 104 (47.5 total hp)

Fee Schedule: 1 (d)      Rating: 6362.3bhp      SIC: 3241      SCC: 99999999      Location/UTM(Km): 469E/3830N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

CalPortland Company  
Attn: Catalina Elias  
  
Oro Grande, CA 92368

By: **COPY**  
**Brad Poiriez**  
Air Pollution Control Officer

Capacity	Equipment Description
0	Surge Bin 321BI101
0	Diverter Gate 321DG102
612.8	Bucket Elevator (612.8 total hp)
20	Belt Conveyor 321BC104

## CONDITIONS:

1.This equipment must be installed, operated and maintained in strict accordance with those recommendations of the manufacturer/supplier and/or sound engineering principles, which produce the minimum emissions of contaminants. Unless otherwise noted, this equipment must also be operated in accordance with all data and specifications submitted with the application for this permit.  
[District Rule 204]

2.Belt conveyor 321BC101, bucket elevator 321BE101, belt conveyor 321BC102, and raw mill 321RP101 shall not operate unless vented to baghouse C007442 (321BF101). Bucket elevator 321BE102 and belt conveyor 321BC104 shall not be operated unless vented to baghouse C007441 (321BF102). Air slides 321AS101, 321AS102, and 321AS103 shall not operate unless vented to baghouse C007451 (321BF103). Air slide 321AS104 shall not be operated unless vented to baghouse C007444 (321BF104 ).  
[District Rules 204; 1303(A)]

3.All equipment shall be operated in compliance with applicable requirements 40 CFR 63 Subpart LLL - National Emission Standard for Hazardous Air Pollutants from the Portland Cement Manufacturing Industry.  
[40 CFR Part 63 Subpart LLL]