



MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

TERMINATED

B012414

Terminated type Permit has no description information.

EXPIRES LAST DAY OF: DECEMBER 2022

OWNER OF OPERATOR (Co.#2251)

Aemerge RedPak Services Southern California, LLC
9600 E Avenue
Hesperia, CA 92345

EQUIPMENT LOCATION (Fac.#3614)

Aemerge RedPak Services Southern California, LLC
9600 E Avenue
Hesperia, CA 92345

Description:

MEDICAL WASTE PYROLYZER/GASIFIER consisting of: A custom manufactured pyrolysis unit (Gasifier) with 32 natural gas fired burners, each rated at 0.337 MMBtu/hour for a total maximum heat input of 10.8 MMBtu/hour. The combustible synthetic gas (SynGas) produced by this process is routed to the thermal oxidizer described in District Permit B012415 where it is burned to produce working heat (for a heat recovery steam generator to be installed at a future date). The facility can process up to a maximum of 5,800 pounds of Medical Waste (MW) per hour.

CONDITIONS:

1. This equipment shall be installed, operated and maintained in strict accordance with those recommendations of the manufacturer/supplier and/or sound engineering principles which produce the minimum emissions of air contaminants. Unless otherwise noted, this equipment shall also be operated in accordance with all data and specifications submitted with the application for this permit. [District Rule 1302]
2. This equipment shall only be operated when the Thermal Oxidizer and Air Pollution Control Device described in District Permits B012415 and C012416 are operating and properly functioning. [District Rules 1302 and 1320]
3. Only Medical Waste (MW) as defined in the California Medical Waste Management Act (California Health and Safety Code Sections 117600 - 118360) or as authorized by the California Department of Public Health and agreed to in writing by the District, shall be introduced into the system. [CA HSC 11760 et seq., District Rule 204]

Fee Schedule: 2 (d)

Rating: 20000000 Btu

SIC: 4953

SCC: 10101202

Location/UTM(Km):
473E/3808N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

Aemerge RedPak Services Southern
California, LLC
9600 E Avenue
Hesperia, CA 92345

By: **COPY**
Eldon Heaston
Air Pollution Control Officer

4. A maximum of 5,800 pounds of Medical Waste may be introduced into this pyrolyzer/gasifier in any one hour.
[District Rules 1303 and 1320]

5. This equipment shall not be operated for more than 175 hours in any consecutive 12 month period, beginning with the month of August, 2019.
[District Rules 204 and 1303]

6. All piping, valves, and flanges shall be properly maintained to minimize emissions of air pollutants to the atmosphere.
[District Rules 1302 and 1320]

7. This equipment must meet the following emission limits while the equipment is operating at all normal operating loads. These emission limits apply at all times:

// Pollutant // Emission Limit // Test Method(s)

Cadmium (Cd) // 18 micrograms per dscm nor more than 7.02E-05 lbs/hour // USEPA Reference Method 29

Carbon Monoxide (CO) // 40 ppmvd nor more than 0.15 lbs/hour // USEPA Reference Method 10 or 10B and CEMS

Dioxins/Furans (total basis) // 33 nanograms per dscm nor more than 2.34E-08 lbs/hour // USEPA Reference Method 23

Hydrogen Chloride (HCl) // 15 ppmvd nor more than 0.50 lbs/hour // USEPA Reference Method 26 or 26A

Lead (Pb) // 226 micrograms per dscm nor more than 2.14E-04 lbs/hour // USEPA Reference Method 29

Mercury (Hg) // 74 micrograms per dscm nor more than 2.28E-03 lbs/hour // USEPA Reference Method 29

Hexavalent Chromium // 0.50 micrograms per dscm nor more than 1.50E-05 lbs/hour // CARB Method 425

Opacity // 10 percent // USEPA Reference Method 9

Oxides of Nitrogen (NOx) // 82 ppmvd nor more than 5.58 lbs/hour // USEPA Reference Method 7 or 7E

Particulate Matter // 0.013 grains per dscf nor more than 1.0 lb/hour // USEPA Reference Method 5, 26A, or 29

Sulfur Dioxide (SO₂) // 3.1 ppmvd nor more than 0.87 lbs/hour // USEPA Reference Method 6 or 6C

===

Note 1: dscm means dry standard cubic meter

Note 2: ppmvd means parts per million by dry volume

Note 3: dscf means dry standard cubic foot

Note 4: Use of a Bag Leak Detection System may be used as an alternative demonstration of compliance with both the PM standards and opacity requirements

Note 5: All pollutant concentrations shall be adjusted to twelve percent (12%) oxygen

These emission limits shall be measured, tested, and monitored at the exhaust stack of the air pollution control device described in District Permit C012416.

[District Rules 1302, 1303, and 1320]

8. The owner/operator must maintain an operations log for each day this equipment is operated. This log shall be maintained current, kept for a total of three (3) years and be provided to authorized personnel upon request. The log shall contain the following at a minimum:

a. The daily throughput and hourly charge rates, in pounds.

b. CEMS data.

c. Times and durations of malfunctions, a description of each malfunction, and the corrective action taken for each malfunction.

d. Records of the calibration of all monitoring devices.

e. The results of all initial, annual, and all subsequent source tests.

f. Equipment vendor specifications and related operation and maintenance requirements for the pyrolyzer, thermal oxidizer, emission controls, and monitoring equipment.

[District Rules 204 and 1302]

9. The facility shall not emit NO_x, VOCs, PM₁₀, CO, H₂S, Pb, SO_x, or HAPS into the atmosphere at a rate exceeding the following limits in any consecutive 12 month period to remain below the USEPA's Synthetic Minor - 80% (SM-80) threshold:

a. NO_x: 20 tons

b. VOC: 20 tons

c. PM₁₀: 12 tons

d. CO: 80 tons

e. H₂S: 8 tons

f. Pb: 0.48 tons

- g. SOx: 20 tons
 - h. Any single HAP: 8 tons
 - i. Total of all HAPS: 20 tons
- [District Rules 1302 and 1303]

10. The owner/operator must conduct annual source tests for all pollutants listed in Condition #7 for the first two (2) years of operation, then every two years following the second annual test.

[District Rules 204, 1302, and 1320]

11. In the event of a malfunction of any part of the pyrolyzer, thermal oxidizer, or air pollution control system, the entire process line must be shut down as soon as safely possible and shall not be restarted until all malfunctions have been corrected. Equipment breakdowns shall be reported to the District in accordance with District Rule 430.

[District Rules 430 and 1302]

12. The entire portion of this system that is in contact with Medical Waste, starting with the grinder, shall be both under constant vacuum of at least 2.50 inches water column and nitrogen blanketed whenever any MW is present.

[District Rules 1302 and 1320]

13. A facility wide Comprehensive Emission Inventory (CEI) for all emitted criteria and toxic air pollutants must be submitted to the District, in a format approved by the District, upon District request.

[District Rule 107(b), H&S Code 39607 & 44341-44342, and 40 CFR 51, Subpart A]