



MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

PERMIT TO OPERATE

B007445

Operation under this permit must be conducted in compliance with all information included with the initial application, initial permit condition, and conditions contained herein. The equipment must be maintained and kept in good operating condition at all times. This Permit to Operate or copy must be posted on or within 8 meters of equipment. If a copy is posted, the original must be maintained on site, available for inspection at all times.

EXPIRES LAST DAY OF: MAY 2026

OWNER OF OPERATOR (Co. #2239)

CalPortland Company
19409 National Trails Hwy
Oro Grande, CA 92368

EQUIPMENT LOCATION (Fac. #3)

CalPortland Oro Grande
19409 National Trails Hwy
Oro Grande, CA 92368

Description:

KILN FEED SYSTEM consisting of: Process Groups 341 and 351

EQUIPMENT

Capacity	Equipment Description
412.8	Bucket Elevator 341BE101 (412.8 total hp)
10	Diverter Gate 341DG107
20	Four Kiln Feed Silos Aeration Blowers (20 total hp)
0	16 Air Slides 341AS101 through 109 and 121 through 127
9	Nine Diverter Gates 341DG101 through 109 (nine total hp)
47.5	Feed Withdrawal and Airslide Blowers (5 @ 5 hp, 3 @ 7.5 hp)
100.8	Feed Withdrawal Rotary Feeders (100.8 total hp)
40	Four Screw Conveyors 341SC110 through 113 (40 total hp)
154.8	Bucket Elevator 351BE101 (154.8 total hp)
15	Two Air Slides 351AS101 and 103
0	Kiln Feed Bin, 351BI101, 120 ST
1280	Aeropol Kiln Feed Feeder 351AL101 (1280 total hp)
0	Pneumatic Line 351PI101
0	Two Diverter Gates 351DG101 and 102

Fee Schedule: 1 (d) Rating: 2097.4 bhp SIC: 3241 SCC: 30500612 Location/UTM(Km): 469E/3830N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

CalPortland Company
Attn: Catalina Elias

Oro Grande, CA 92368

By: **COPY**
Brad Poiriez
Air Pollution Control Officer

Capacity	Equipment Description
1.5	Weigh Feeder 351WF531
6	Two Chain Conveyors 351CV550 and 551

CONDITIONS:

1.This equipment must be installed, operated, and maintained in strict accordance with those recommendations of the manufacturer/supplier and/or sound engineering principles, which produce the minimum emissions of contaminants. Unless otherwise noted, this equipment must also be operated in accordance with all data and specifications submitted with the application for this permit.
[District Rule 204]

2.Bucket elevator 341BE101 shall not be operated unless vented to baghouse C007462 (341BF101). Bucket elevator 351BE101 and 341DG107 shall not be operated unless vented to baghouse C007487 (341BF104). Diverter gates 341DG108 through 341DG110 shall not be operated unless vented to baghouse C007488 (341BF102). Air slide 351AS101, kiln feed feeder 351AL101, and pneumatic line 351PI101 shall not be operated unless vented to baghouse C007408 (351BF101). Bucket elevator 351BE101 and kiln feed bin shall not be operated unless vented to baghouse C007407 (351BF102). Weigh feeder 351WF351 and chain conveyors 351CV550 and 351CV551 shall not be operated unless vented to baghouse C007494 (351BF510).
[District Rule 204; 1303(A)]

3.All equipment shall be operated in compliance with applicable requirements 40 CFR 63 Subpart LLL - National Emission Standard for Hazardous Air Pollutants from the Portland Cement Manufacturing Industry.
[40 CFR Part 63 Subpart LLL]