



## MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310  
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

### PERMIT TO OPERATE

B003199

Operation under this permit must be conducted in compliance with all information included with the initial application, initial permit condition, and conditions contained herein. The equipment must be maintained and kept in good operating condition at all times. This Permit to Operate or copy must be posted on or within 8 meters of equipment. If a copy is posted, the original must be maintained on site, available for inspection at all times.

**EXPIRES LAST DAY OF: MARCH 2026**

#### **OWNER OF OPERATOR (Co. #447)**

3M Company  
8981 State Highway 395  
Hesperia, CA 92345

#### **EQUIPMENT LOCATION (Fac. #1247)**

3M Oak Hills  
8981 State Highway 395  
Hesperia, CA 92345

#### **Description:**

UNITIZED LINE consisting of: Components used to cut, coat, and heat fabrics/materials with abrasives: (a) Make Nip Rolls (Nip rolls No. 27) @ 0.5 hp (b) Natural Gas fired drying Calahan Oven (oven No. 5), rated @ 120,000 Btu/hr and 2 fan motors @ 0.5 hp (fee based on 1.0 hp) (c) Size Nip Rolls (Nip Rolls Padder No. 27), common to B003200 and (fee based on 0.5 hp) (d) Grain Cabinet (No. 46), Batcher, Mold, Demold operations. (no fee component) (e) Post Cure Oven rated @ 0.5 MMBtu/hr (f) Unitize Conversion processing equipment: Type 27 electric oven (1620 Watts), Grieve electric oven 14600 Watts, punch disc

#### **CONDITIONS:**

1. This equipment shall be installed, operated and maintained in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles in a manner consistent with good air pollution control practice for minimizing emissions. Unless otherwise noted, this equipment shall also be operated in accordance with all data and specifications submitted with the application for this permit.

[District Rule 204]

2. The owner/operator (o/o) shall comply with all applicable rules and regulations of the District. Applicable rules include, but are not limited to, the following: 401, 402, 403, 442, 430, and 1168.

[District Rule 204]

3. The total amount of volatile organic compounds (VOC) emitted from this facility shall be less than 24.9 tons in any consecutive twelve (12) month period, verified on a rolling twelve (12) month basis assuming a minimum capture efficiency of 95 percent and minimum destruction efficiency of 95 percent for those vapors directed to the catalytic oxidizer (C007904). If a higher capture efficiency and

Fee Schedule: 1 (a)

Rating: 1.5 bhp

SIC: 3291

SCC: 30503602

Location/UTM(Km): 473E/3808N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

3M Company  
8981 State Highway 395  
Hesperia, CA 92345

By: **COPY**  
**Brad Poiriez**  
Air Pollution Control Officer

destruction efficiency is used for the catalytic oxidizer, it must be proven as achieved using the most recent and approved compliance test as required by District Permit C007904.

[District Regulations XII and XIII]

Additionally, the total amount of VOC emitted to atmosphere (excluding VOC vented to the control device permitted under C007904) from this facility shall be no more than 1,190 pounds per month, verified on a rolling twelve (12) month summary.

[District Rule 442]

4. This facility shall not emit more than 9.9 tons per year of a single HAP and 24.9 tons per year of all HAPs. To ensure compliance, the owner/operator shall calculate and record the annual emissions of Federal Hazardous Air Pollutants (HAPs) in tons per year (tpy) on a calendar year basis (January 1 through December 31). The list of HAPs can be found in Section 112(b)(1) of the Federal Clean Air Act or at web site: <https://www.epa.gov/haps/initial-list-hazardous-air-pollutants-modifications>.

[District Regulations XII and XIII]

5. The owner/operator (o/o) shall maintain current and on-site for a minimum of two (2) years an operational log. This log shall be provided to District personnel on request and shall include at a minimum the following information:

- (a) Type and amount of each VOC containing material used each day;
- (b) VOC content of each material in pounds per gallon or pounds per pound;
- (c) Total VOC emissions in pounds per day;
- (d) Total facility natural gas fuel consumption (on a monthly summary basis); and
- (e) Total VOC emissions per calendar month and per rolling twelve calendar month period.

[District Rules 442, 1302]

6. The owner/operator (o/o) shall maintain current and on-site for a minimum of five (5) years a current list of Adhesives or Sealant Products in use. This list shall be provided to District personnel on request and shall include at a minimum the following information:

- (a) The category of material as specified in District Rule 1168 (C)(1);
- (b) Manufacturer name and identification of each Adhesive or Sealant or its components;
- (c) Mix ratio of components; and
- (d) VOC content, vapor pressure and/or initial boiling point, as applicable for each Adhesive or Sealant material.

[District Rule 1168(D)(1) and (3)]

7. The o/o shall not use methylene chloride in this facility.

[District Rule 1302]

8. A facility wide Comprehensive Emission Inventory (CEI) for all emitted criteria and toxic air pollutants must be submitted to the District, in a format approved by the District, upon District request.

[District Rule 107(b), H&S Code 39607 & 44341-44342, and 40 CFR 51, Subpart A]