



MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

14306 Park Avenue Victorville, CA 92392-2310
760.245.1661 -- 800.635.4617 -- FAX 760.245.2022

PERMIT TO OPERATE

B007483

Operation under this permit must be conducted in compliance with all information included with the initial application, initial permit condition, and conditions contained herein. The equipment must be maintained and kept in good operating condition at all times. This Permit to Operate or copy must be posted on or within 8 meters of equipment. If a copy is posted, the original must be maintained on site, available for inspection at all times.

EXPIRES LAST DAY OF: MAY 2026

OWNER OF OPERATOR (Co. #2239)

CalPortland Company
19409 National Trails Hwy
Oro Grande, CA 92368

EQUIPMENT LOCATION (Fac. #3)

CalPortland Oro Grande
19409 National Trails Hwy
Oro Grande, CA 92368

Description:

BULK CEMENT TRUCK LOAD OUT SYSTEM consisting of: Process Groups 611 and 621

Fee Schedule: 1 (d) Rating: 3356.9 bhp SIC: 3241 SCC: 30500619 Location/UTM(Km): 469E/3830N

This permit does not authorize the emission of air contaminants in excess of those allowed by law, including Division 26 of the Health and Safety Code of the State of California and the Rules and Regulations of the District. This permit cannot be construed as permission to violate existing laws, ordinances, statutes or regulations of this or other governmental agencies. This permit must be renewed by the expiration date above. If billing for renewal fee required by Rule 301(c) is not received by expiration date above, please contact the District.

CalPortland Company
Attn: Catalina Elias

Oro Grande, CA 92368

By: **COPY**
Brad Poiriez
Air Pollution Control Officer

EQUIPMENT

Capacity	Equipment Description
250	Pneumatic Screw Pump 611PP010
30	Dome Access WayFan 611FN360
22.5	Three Airslides (22.5 total hp)
40.8	Twelve Diverter Gates (40.8 total hp)
2.6	Thirteen Flow Control Gates (2.6 total hp)
1240	Five Cement Aeration and Withdrawal Blowers (1240 total hp)
600	Two Convey Compressors
150	Truck Loadout Compressor 621CP101
600	Two Truck Loadout Conveying Compressors (600 total hp)
400	Truck Loadout Pneumatic Screw Pump 621PP330
9	Three Truck Loadout Air Slides and Aeration Blowers (9 total hp)
0	Four Truck Load Stations 621BK170, 171, 470 and 471
12	Twelve Truck Loadout Spout Motors (12 total hp)
0	Cement Bin (also listed under T007498)

CONDITIONS:

1.This equipment must be installed, operated, and maintained in strict accordance with the recommendations of the manufacturer/supplier and/or sound engineering principles which produce the minimum emissions of contaminants. Unless otherwise noted, this equipment must also be operated in accordance with all data and specifications submitted with the application for this permit. [District Rule 204]

2.Truck load station 621BK170 shall not be operated unless vented to baghouse C007484 (621BF170). Truck load station 621BK171 shall not be operated unless vented to baghouse C007485 (621BF171). Truck load station 621BK470 shall not be operated unless vented to baghouse C007500 (621BF470). Truck load station 621BK471 shall not be operated unless vented to baghouse C007501 (621BF471). The cement bin shall not be operated unless vented to baghouse C010338 (621BF145). The screw pump (611PP010) shall not be operated unless vented to baghouse C007469 (531BF104). [District Rules 204, 1303(A)]

3.All equipment shall be operated in compliance with applicable requirements of 40 CFR 63 Subpart LLL - National Emission Standard for Hazardous Air Pollutants from the Portland Cement Manufacturing Industry. [40 CFR Part 63 Subpart LLL]